

## Synthesis of 5-Hetarylpyrazolo[3,4-*b*]pyrazines and their Use as Disperse Dyes for Polyester Fibres

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### ABSTRACT

*4-Nitroso-1-phenyl-3-methyl-5-aminopyrazole was condensed with ethyl-acetoacetate, ethyl benzoylacetate and diethyl malonate to give ethyl pyrazolo[3,4-*b*]pyrazine-5-carboxylates or the corresponding carboxylic acids in the first two cases. Similar condensations with malononitrile or cyanoacetamide gave 6-aminopyrazolo[3,4-*b*]pyrazine derivatives. Further condensation of these products with *o*-phenylenediamine or with *o*-aminophenol yielded 5-benzimidazolo- or 5-benzoxazolo-6-substituted pyrazolo[3,4-*b*]pyrazines, and with benzoyl hydrazide 5-(2-phenyl-oxadiazol-5-yl)-6-substituted pyrazolo[3,4-*b*]pyrazines were obtained. The resultant 5-hetaryl pyrazolo[3,4-*b*]pyrazines were applied to polyester and their fastness properties studied.*

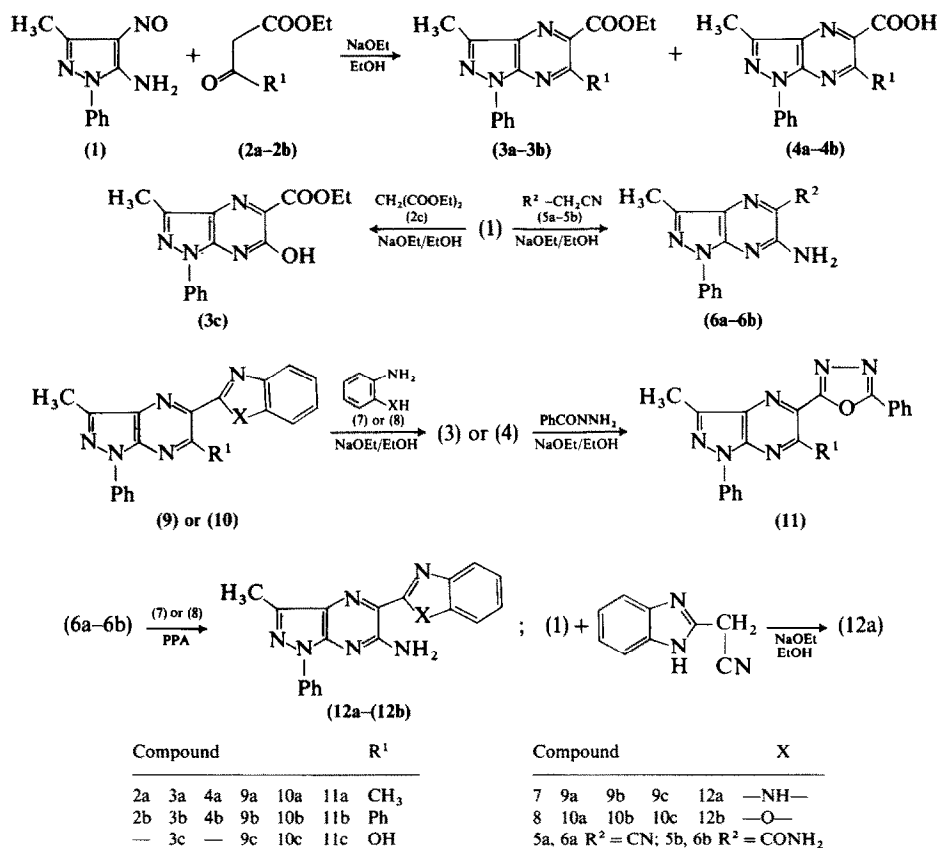
### 1 INTRODUCTION

We have previously reported the synthesis of a number of fused heterocyclic systems such as pyrido[1,2-*a*]benzimidazoles,<sup>1-4</sup> fused quinoxalines<sup>5-8</sup> and pyrazolo-1,2,3-triazoles.<sup>9</sup>

We report here the synthesis of novel 5-hetarylpyrazolo[2,3-*b*]pyrazine derivatives (Scheme 1) and their use as disperse dyes for polyester fibres.

### 2 RESULTS AND DISCUSSION

Various 5-hetarylpyrazolo[2,3-*b*]pyrazines (**9a-9c**, **10a-10c**, **11a-11c**, **12a** and **12b**) were synthesised from 4-nitroso-1-phenyl-3-methyl-5-aminopyrazole (**1**) as starting material. Compound **1** was reacted with



Scheme 1

active-methylene keto compounds such as ethyl acetoacetate (2a) and ethyl benzoylacetate (2b) in refluxing ethanol containing sodium ethoxide. In each case, two compounds resulted. Reaction of 2a gave the 6-methyl-5-carbethoxypyrazolopyrazine derivative (3a) together with the 6-methyl-5-carboxylic acid derivative (4a), whereas reaction of 2b yielded the 6-phenyl-5-carbethoxy derivative (3b) and the 6-phenyl-5-carboxylic acid derivative (4b). The structures of compounds 3a, 4a and 3b, 4b were confirmed by elemental analyses and infrared spectra. The mass spectra of compounds 3a and 4a showed molecular ion peaks at 296 and 268 respectively. Compounds 3b and 4a were also confirmed by their <sup>1</sup>H-NMR spectra in deuterated chloroform. Thus, <sup>1</sup>H-NMR of compound 3b showed a triplet centred at 1.1 ppm corresponding to 3H of the —CH<sub>3</sub> in the carbethoxy group at C-5, a sharp singlet at 2.8 corresponding to 3H of the —CH<sub>3</sub> group at C-3, a quartet centred at 4.3 corresponding to 2H of the —CH<sub>2</sub>— in the carbethoxy group at C-5, a broad multiplet between 7.1 and 7.9

corresponding to aromatic  $8\text{H}$  (aromatic  $5\text{H}$  due to protons of the phenyl group at C-6 and aromatic  $3\text{H}$  due to protons 3', 4' and 5' of the phenyl group at C-1), and a split doublet between 8.2 and 8.5 corresponding to aromatic  $2\text{H}$  due to protons 2' and 6' of the phenyl group at O-1. The  $^1\text{H}$ -NMR spectrum of compound **4a** showed a sharp singlet at 2.6 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-6, a sharp singlet at 2.8 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-3, a broad aromatic multiplet due to protons 3', 4' and 5' of the phenyl group at C-1, a finely split doublet between 7.9 and 8.1 corresponding to aromatic  $2\text{H}$  due to protons 2' and 6' of the phenyl group at C-1 and a singlet at 10.0 corresponding to  $1\text{H}$  of the carboxylic acid group at C-5.

Compound **1**, when reacted with diethyl malonate (**2c**) in refluxing ethanol containing sodium ethoxide, yielded the 6-hydroxy-5-carbethoxypyrazolo[3,4-*b*]pyrazine derivative (**3c**) in excellent yield, no formation of the corresponding carboxylic acid being observed. The structure of compound **3c** was confirmed by its elemental analysis, infrared and  $^1\text{H}$ -NMR spectra. Thus, its  $^1\text{H}$ -NMR spectrum in deuterated chloroform showed a triplet centred at 1.4 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  in the carbethoxy group at C-5, a sharp singlet at 2.5 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-3, a quartet centred at 4.4 corresponding to  $2\text{H}$  of the  $-\text{CH}_2-$  in the carbethoxy group at C-5, a multiplet between 7.0 and 7.4 corresponding to aromatic  $3\text{H}$  due to protons 3', 4' and 5' of the phenyl group at C-1, a doublet between 8.0 and 8.2 corresponding to aromatic  $2\text{H}$  due to protons 2' and 6' of the phenyl group at C-1 and a broad singlet at 12 corresponding to  $1\text{H}$  of the  $-\text{OH}$  group at C-6.

Compound **1** when reacted with malononitrile (**5a**) and cyanoacetamide (**5b**) in similar manner gave the 6-amino-5-cyano- and 6-amino-5-carboxamido-pyrazolo[3,4-*b*]pyrazines, **6a** and **6b**. The structures of these compounds were confirmed by elemental analyses and by infrared and mass spectra.

The compounds **3a–3c**, **4a**, **4b**, **6a** and **6b** were yellow to yellowish-brown solids and exhibited a moderate fluorescence in common organic solvents in daylight. 5-Hetarylpyrazolo[3,4-*b*]pyrazole derivatives were synthesised by converting the carbethoxy groups in **3a–3c** or the carboxylic acid groups in **4a** and **4b** to 5-benzimidazole, 5-benzoxazole and 5-(2-phenyl-oxadiazol-5-yl) derivatives of 6-methyl-, 6-phenyl- and 6-hydroxy-pyrazolo[3,4-*b*]pyrazine (**9a–9c**, **10a–10c** and **11a–11c**). The 5-cyano and 5-acetamido groups in **6a** and **6b**, respectively, were similarly converted to 5-benzimidazolo- and 5-benzoxazolo-6-aminopyrazolo[3,4-*b*]pyrazines, **12a** and **12b**.

The structures of compounds **9a–9c**, **10a–10c**, **11a–11c**, **12a** and **12b** were confirmed by elemental analysis and by infrared and mass spectra, e.g. the

mass spectra of compounds **9a**, **9c** and **12b** showed molecular ion peaks at 341, 343 and 341 respectively. The structures of compounds **11c**, **12a** and **12b** were further confirmed by their  $^1\text{H-NMR}$  spectra. Thus, the  $^1\text{H-NMR}$  spectrum of **11c** in  $\text{DMSO-d}_6$  showed a sharp peak at 2.8 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-3, a broad multiplet between 7.2 and 7.8 corresponding to aromatic  $6\text{H}$  (aromatic  $3\text{H}$  due to protons 3', 4' and 5' of the phenyl group in the 2-phenyloxadiazol-5-yl moiety at C-5, and aromatic  $3\text{H}$  due to protons 3', 4' and 5' of the phenyl group at C-1), a multiplet between 8.0 and 8.4 corresponding to aromatic  $4\text{H}$  (aromatic  $2\text{H}$  due to protons 2' and 6' of the phenyl group in the 2-phenyloxadiazol-5-yl moiety at C-5 and aromatic  $2\text{H}$  due to protons 2' and 6' of the phenyl group at C-1) and a broad singlet at 11.5 corresponding to  $1\text{H}$  of the  $-\text{OH}$  group at C-5. The  $^1\text{H-NMR}$  spectrum of compound **12a** in trifluoroacetic acid showed a sharp singlet at 3.0 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-3 and a multiplet between 7.7 and 8.3 corresponding to aromatic  $9\text{H}$  (aromatic  $5\text{H}$  due to protons of the phenyl group at C-1 and aromatic  $4\text{H}$  due to protons of the benzimidazolyl phenyl group at C-5). The  $^1\text{H-NMR}$  spectrum of compound **12b** in deuterated chloroform showed a sharp singlet at 2.6 corresponding to  $3\text{H}$  of the  $-\text{CH}_3$  group at C-3, a multiplet between 7.2 and 7.8 corresponding to  $2\text{H}$  of the  $\text{NH}_2$  group at C-6 and aromatic  $5\text{H}$  (aromatic  $3\text{H}$  due to protons 3', 4' and 5' of the phenyl group at C-1 and aromatic  $2\text{H}$  due to protons 2' and 3' of the benzoxazolyl phenyl group at C-5) and a multiplet between 8.1 and 8.4 corresponding to aromatic  $4\text{H}$  (aromatic  $2\text{H}$

TABLE 1  
Absorption and Emission Spectra of 5-Hetarylpyrazolo[3,4-*b*]pyrazines

Compound	Absorption $\lambda_{\text{max}}$ (nm)	Absorbance <i>A</i>	Emission $\lambda_{\text{max}}$ (nm)	Molar extinction coefficient $\epsilon \times 10^4$
<b>9a</b>	352	0.45	480	1.67
<b>9b</b>	360	0.63	498	2.03
<b>9c</b>	389	0.55	525	1.93
<b>10a</b>	317	0.39	490	1.59
<b>10b</b>	330	0.60	501	1.70
<b>10c</b>	358	0.51	529	1.56
<b>11a</b>	335	0.38	502	1.82
<b>11b</b>	348	0.58	508	2.54
<b>11c</b>	373	0.48	534	2.09
<b>12a</b>	379	0.54	497	1.74
<b>12b</b>	355	0.50	500	1.86

due to protons 2' and 6' of the phenyl group at C-1 and aromatic 2H due to protons 1' and 4' of the benzoxazolyl phenyl group at C-5).

Compound **12a** was also obtained directly, and in quantitative yield, by reaction of **1** with 2-cyanomethylbenzimidazole.

The 5-hetarylpyrazolo[3,4-*b*]pyrazines were bright yellow to yellow-brown crystalline solids. They exhibited a fair to intense green fluorescence, except for **12a** which showed blue fluorescence in daylight in DMF. The absorption maxima and emission maxima of the 5-hetarylpyrazolo[3,4-*b*]pyrazines were recorded in DMF and are given in Table 1. The absorption maxima and emission maxima of these compounds were in the ranges 317–389 nm and 480–534 nm, respectively. In general, comparing the 5-hetaryl

**TABLE 2**  
Hues, Pick-Up and Fastness Properties of 5-Hetarylpyrazolo[3,4-*b*]pyrazines on Polyester Fibres

<i>Compound</i>	<i>Hue</i>	<i>Pick-up</i>	<i>Light-fastness</i>	<i>Sublimation fastness</i>
<b>9a</b>	Orange	2	3	3
<b>9b</b>	Orange	3	4	3
<b>9c</b>	Greenish yellow	3	5	4
<b>10a</b>	Yellow	3	4	5
<b>10b</b>	Yellow	2	4	4
<b>10c</b>	Orange	2	5	4
<b>11a</b>	Greenish yellow	2	4	3
<b>11b</b>	Greenish yellow	2	4	3
<b>11c</b>	Orange	2	3	3
<b>12a</b>	Greenish yellow	2	2	2
<b>12b</b>	Greenish yellow	2	2	2

derivatives in which the substituent of the 6-position is the same, it was observed that the presence of the 5-(2-phenyl-oxadiazol-5-yl) moiety showed a bathochromic shift in emission maxima compared with the 5-benzoxazolyl analogue, which in turn showed a bathochromic shift compared with the 5-benzimidazolyl analogue.

The 5-hetarylpyrazolo[3,4-*b*]pyrazines were applied to polyester as disperse dyes and gave fluorescent yellow, yellowish-brown and orange dyeings. The results of the dyeings are given in Table 2. The dyeings on polyester showed good pick-up (2 to 3), moderately good lightfastness (in most cases 4 to 5) and good sublimation fastness (mostly between 3 and 5). Dyeings of compounds **12a** and **12b** showed inferior fastness.

### 3 EXPERIMENTAL

All melting points are uncorrected and are in °C. Absorption and fluorescence emission spectra in DMF were recorded on a Beckman Model 25 spectrophotometer and an Aminco-Bowman spectrophotofluorimeter, respectively. Infrared spectra were recorded on a Perkin-Elmer Model 397 spectrometer. The  $^1\text{H}$ -NMR spectra were recorded on a Varian 60-MHz instrument EM-360-L using TMS as internal standard and the chemical shifts,  $\delta$ , are given in ppm.

#### 3.1 Preparation of starting materials

4-Nitroso-1-phenyl-3-methyl-5-aminopyrazole (1),<sup>10</sup> benzoylhydrazide<sup>11</sup> and 2-cyanomethylbenzimidazole<sup>12</sup> were prepared by known methods.

#### 3.2 Ethyl 3,6-dimethyl-1-phenylpyrazolo[3,4-*b*]pyrazine-5-carboxylate (3a) and 3,6-dimethyl-1-phenyl[3,4-*b*]pyrazine-5-carboxylic acid (4a)

Ethyl acetoacetate (2a) (3.9 g, 0.03 mol) was added to a previously prepared solution of sodium (0.46 g, 0.02 mol) in absolute ethanol (80 ml) and the mixture stirred at room temperature for 30 min. 4-Nitroso-1-phenyl-3-methyl-5-aminopyrazole (1) (4.04 g, 0.02 mol) was added, the temperature was raised to reflux and refluxing continued until the reaction was complete (6 h, monitored by TLC). The mixture was cooled to room temperature, poured onto an ice-water mixture (about 100 g) and the solid was filtered. The filtrate was used for the isolation of 4a. The solid was thoroughly washed with water and dried. It crystallised from ethanol to give 3a as pale yellow needles (55%), m.p. 311°. Calculated for  $\text{C}_{16}\text{H}_{16}\text{N}_4\text{O}_2$ : C, 64.9; H, 5.4; N, 18.9. Found: C, 65.1; H, 5.2; N, 18.3%.

The aqueous filtrate obtained in the above was treated with conc. hydrochloric acid (30%) until the pH was brought to 2, when a solid separated. The solid was filtered and washed with ice-cold water and dried. It was recrystallised from ethanol to give 4a as yellow fine crystals (35%), m.p. 262°. Calculated for  $\text{C}_{14}\text{H}_{12}\text{N}_4\text{O}_2$ : C, 62.7; H, 4.5; N, 20.9. Found: C, 62.4; H, 4.5; N, 21.3%.

Compounds 3b, 4b, 3c, 6a and 6b were synthesised in the same manner as above except that no carboxylic acids corresponding to 3c, 6a and 6b were obtained.

#### 3.3 Ethyl 1,6-diphenyl-3-methylpyrazolo[3,4-*b*]pyrazine-5-carboxylate (3b) and 1,6-diphenyl-3-methylpyrazolo[3,4-*b*]pyrazole-5-carboxylic acid (4b)

3b: Crystallised from ethanol as yellow needles (60%), m.p. 144–145°.

Calculated for  $C_{21}H_{18}N_4O_2$ : C, 70.4; H, 5.0; N, 15.6. Found: C, 71.0; H, 5.1; N, 15.5%.

**4b**: Crystallised from ethanol as pale yellow crystals (32%), m.p. 194–195°. Calculated for  $C_{19}H_{14}N_4O_2$ : C, 69.1; H, 4.2; N, 17.0. Found: C, 69.0; H, 4.2; N, 16.7%.

### 3.4 Ethyl 6-hydroxy-1-phenyl-3-methylpyrazolo[3,4-*b*]pyrazine-5-carboxylate (**3c**)

Crystallised from ethanol as yellow needles (77%), m.p. 156°. Calculated for  $C_{15}H_{14}N_4O_3$ : C, 60.4; H, 6.7; N, 18.8. Found: C, 60.4; H, 6.5; N, 18.7%.

### 3.5 6-Amino-5-cyano-1-phenyl-3-methylpyrazolo[3,4-*b*]pyrazine (**6a**)

Crystallised from acetic acid as yellow crystals (87%), m.p. 310° (decomp.). Calculated for  $C_{13}H_{10}N_6$ : C, 59.1; H, 3.8; N, 31.8. Found: C, 58.9; H, 3.6; N, 31.1%.

### 3.6 6-Amino-5-carboxamido-1-phenyl-3-methylpyrazolo[3,4-*b*]pyrazine (**6b**)

Crystallised from ethanol as yellow crystals (79%), m.p. 245–246°. Calculated for  $C_{13}H_{12}N_6O$ : C, 58.2; H, 4.5; N, 31.3. Found: C, 58.1; H, 4.3; N, 31.0%.

### 3.7 5-(Benzimidazol-2-yl)-3,6-dimethyl-1-phenylpyrazolo[3,4-*b*]pyrazine (**9a**)

A mixture compound **3a** (2.96 g, 0.01 mol) or **4a** (2.68 g, 0.01 mol) and *o*-phenylenediamine (**7**) (1.08 g, 0.01 mol) in ethane-1,2-diol (5 ml) was refluxed until the reaction was complete (5 h, monitored by TLC). The mixture was allowed to cool overnight to room temperature when a dark brown solid separated. This was crystallised from ethanol to give **9a** as dark brown microcrystals (68%), m.p. > 350°. Calculated for  $C_{20}H_{16}N_6$ : C, 76.9; H, 5.1; N, 17.9. Found: C, 76.8; H, 5.0; N, 17.9%.

Compounds **9b**, **9c**, **10a–10c** and **11a–11c** were synthesised in the same manner as described above for **9a** except that for **10a–10c**, *o*-aminophenol (**8**) and for **11a–11c** benzoyl hydrazide was used for the condensation instead of **7**.

**3.8 5-(Benzimidazol-2-yl)-1,6-diphenyl-3-methylpyrazolo[3,4-*b*]pyrazine (9b)**

Crystallised from DMF/ethanol (1:1) as yellow crystals (77%), m.p. 120°. Calculated for  $C_{25}H_{18}N_6$ : C, 72.6; H, 4.2; N, 19.6. Found: C, 72.5; H, 4.1; N, 19.5%.

**3.9 5-(Benzimidazol-2-yl)-6-hydroxy-1-phenyl-3-methylpyrazolo[3,4-*b*]pyrazine (9c)**

Obtained as fine yellow crystals (82%), m.p. 247–249°. Calculated for  $C_{19}H_{14}N_6O$ : C, 66.7; H, 4.1; N, 24.6. Found: C, 66.8; H, 3.9; N, 24.1%.

**3.10 5-(Benzoxazol-2-yl)-3,6-dimethyl-1-phenylpyrazolo[3,4-*b*]pyrazine (10a)**

Crystallised from ethanol as brown microcrystals (66%), m.p. 305–310° (decomp.). Calculated for  $C_{20}H_{15}N_5O$ : C, 70.4; H, 4.4; N, 20.5. Found: C, 70.4; H, 4.3; N, 20.1%.

**3.11 5-(Benzoxazol-2-yl)-1,6-diphenyl-3-methylpyrazolo[3,4-*b*]pyrazine (10b)**

Crystallised from DMF as yellowish brown crystals (69%), m.p. 121–122°. Calculated for  $C_{25}H_{17}N_5O$ : C, 74.4; H, 4.2; N, 17.4. Found: C, 74.4; H, 4.2; N, 17.2%.

**3.12 5-(Benzoxazol-2-yl)-6-hydroxy-3-methyl-1-phenylpyrazolo[3,4-*b*]pyrazine (10c)**

Crystallised from DMF as light brown crystals (80%), m.p. 286°. Calculated for  $C_{19}H_{13}N_5O_2$ : C, 66.5; H, 3.8; N, 20.4. Found: C, 66.1; H, 3.6; N, 20.1%.

**3.13 5-(5-Phenyl-1,3,4-oxadiazol-2-yl)-3,6-dimethyl-1-phenylpyrazolo[3,4-*b*]pyrazine (11a)**

Crystallised from ethanol as yellow crystals (75%), m.p. 340° (decomp.). Calculated for  $C_{21}H_{16}N_6O$ : C, 68.5; H, 4.3; N, 22.8. Found: C, 68.4; H, 4.3; N, 22.8%.



**3.14 5-(5-Phenyl-1,3,4-oxadiazol-2-yl)-1,6-diphenyl-3-methylpyrazolo [3,4-*b*] pyrazine (11b)**

Crystallised from DMF as yellow crystals (74%), m.p. 164–165°. Calculated for C<sub>26</sub>H<sub>18</sub>N<sub>6</sub>O: C, 72.6; H, 4.2; N, 19.6. Found: C, 72.5; H, 4.1; N, 19.5%.

**3.15 5-(5-Phenyl-1,3,4-oxadiazol-2-yl)-6-hydroxy-1-phenyl-3-methyl pyrazolo[3,4-*b*]pyrazine (11c)**

Crystallised from benzene/ethyl acetate (4:1) as yellow crystals (79%), m.p. 128–130°. Calculated for C<sub>20</sub>H<sub>14</sub>N<sub>6</sub>O: C, 67.8; H, 4.0; N, 23.7. Found: C, 67.9; H, 3.7; N, 23.9%.

**3.16 5-(Benzimidazol-2-yl)-6-amino-1-phenyl-3-methylpyrazolo[3,4-*b*] pyrazine (12a)***Method A*

A mixture of orthophosphoric acid (6 ml) and phosphorus pentoxide (10 g) was heated to 180°C with vigorous stirring and the temperature was maintained for 1 h, after which it was cooled to 100°C. Compound **6a** (1 g, 4 mmol) or **6b** (1 g, 3.75 mmol) and *o*-phenylenediamine (**7**) (0.54 g, 5 mmol) were then added with vigorous stirring and the temperature was raised to 140°C and maintained for the next 3 h. The mixture was cooled to room temperature and poured onto crushed ice (about 100 g) with stirring. The yellow solid obtained was filtered, washed with water until free of acid and dried. Recrystallisation from acetic acid gave **12a** as fine yellow crystals (49%), m.p. 220–221°. Calculated for C<sub>19</sub>H<sub>15</sub>N<sub>7</sub>: C, 66.9; H, 4.4; N, 28.7. Found: C, 65.5; H, 4.3; N, 28.5%.

*Method B*

2-Cyanomethylbenzimidazole (1.88 g, 0.012 mol) and compound **1** (2.02 g, 0.01 mol) were condensed using sodium (0.23 g, 0.01 mol) in absolute ethanol (50 ml), following the procedure described above for **3a**. The crude product was obtained almost in quantitative yield and was recrystallised from acetic acid to give **12a** as fine yellow crystals (91%), m.p. 220–221°, identical to the product obtained by Method A.

**3.17 5-(Benzoxazol-2-yl)-6-amino-1-phenyl-3-methylpyrazolo[3,4-*b*] pyrazine (12b)**

This was prepared in the same manner as Method A above for **12a**. It was crystallised from acetic acid as yellow crystals (54%), m.p. 224°. Calculated for C<sub>19</sub>H<sub>14</sub>N<sub>6</sub>O: C, 66.7; H, 4.1; N, 24.6. Found: C, 66.6; H, 3.9; N, 24.1%.

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